



Dart Aerospace Ltd.
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DAS
24
9-89

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D4018-5
Job Sheet 199811



Part No: D4018-5

Job Qty: 20 pcs

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/3/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEET 5 IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD
10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	20 pcs	9/20/19		0.00 1.67	Large Fab - 1		
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		
						Large Fab - 6		
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
						Large Fab - 11 (Various)		
110	QC 5	20 pcs	9/20/19		0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
						QC 5 - 61		
						QC 5 - 81		

SEP 20 2019

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Plex 9/3/19 9:25 AM Dart.lajeunesse.marie



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Container No: S215615



Part: D4018-5

Job No: 199811

Serial No/Batch: S215615

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/19

120 Packaging 3-1 - Stock - B4B 20 pcs		9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	39
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	20 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	DAS
closed two only 70				QC 21 - SA - 70	70
				QC 21 - SA - 53	9-89
Part Op 100 - (Fabricate per Drwg) Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TS0.500W.049	Square Tubing	11.1160 ft (.5558 ea)	100-Large Fab - Basket - 1	5184216	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Basket - 1	M304TS0.500W.049	11	1,084	0	
Part Specifications					
Specifications could not be found.					

Entered: _____ Date: _____

DA
AEROSPAC

Route update only

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Job: _____

Part No. _____

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

Skid-tube

Cross tube

Small Fab

Finishing

Engineering

Water Jet

Supplier

Quality

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

Description Work Order Deviation

Disposition

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

FAULT CATEGORY

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread

Completed By

Lead hand / Supervisor

QC / QA Coordinator